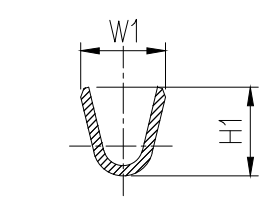
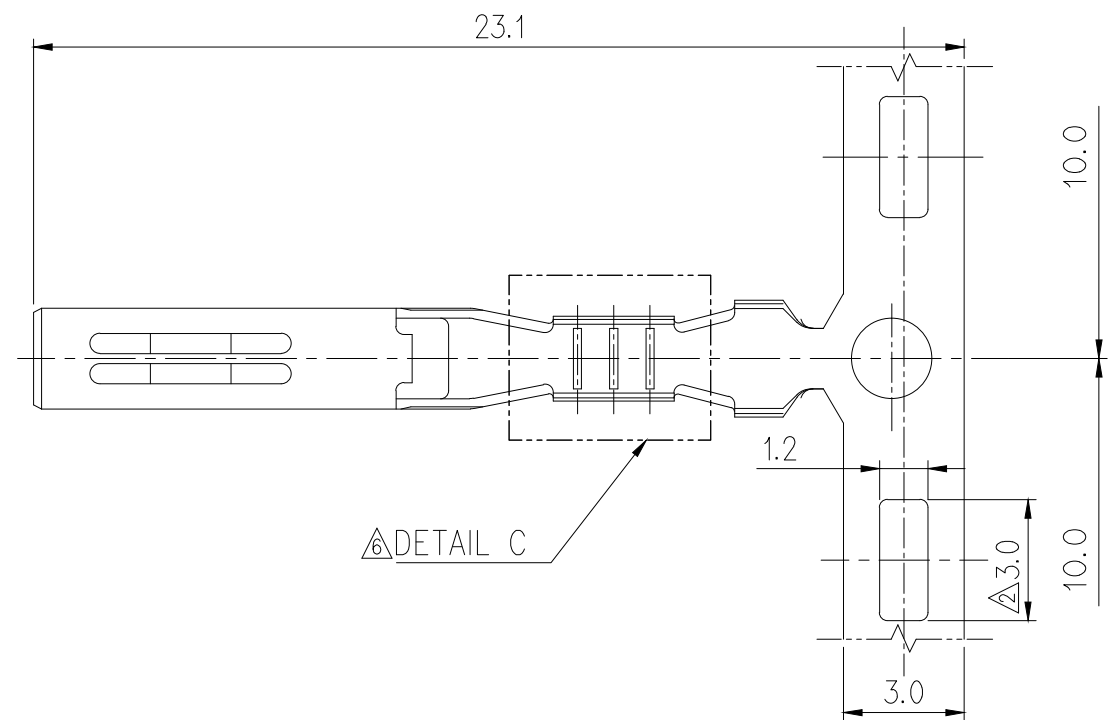


PART NO. SEE TABLE

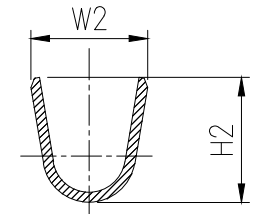
CUSTOMER DRAWING

GENERAL TOLERANCE (TERMINAL)					USED ON
50MAX	100MAX	250MAX	ANGLE	ECCENT	ST740719
±0.2	±0.3	±0.5	±30'	0.1	ST740720

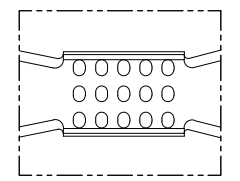
NO.	PART NO.	PART NAME	YAZAKI NO.	H1	H2	W1	W2	MATERIAL	FINISH	WIRE SIZE.
1	ST730703	C REC TM'L(S)	7116-1300	△(1.9)	△△(2.4)	△1.95	△△2.65	COPPER ALLOY(t=0.25)	PRE-TIN	AVS, CAV 0.20-0.30sq
2	△ST731464	C REC TM'L(SM)	-	(2.15)	(2.45)	1.95	2.4	COPPER ALLOY(t=0.25)	PRE-TIN	CIVUS 0.35, 0.5sq
3	ST730704	C REC TM'L(M)	7116-1301	(2.8)	(3.9)	2.5	3.0	COPPER ALLOY(t=0.25)	PRE-TIN	AVS,CAV 0.50-0.85sq
4	△ST731498	C REC TM'L(M)	-	(2.45)	(2.7)	2.4	2.7	COPPER ALLOY(t=0.25)	PRE-TIN	FLALUY 0.75
5	△ST731499	C REC TM'L(L)	-	(3.1)	(3.9)	3.3	3.0	COPPER ALLOY(t=0.25)	PRE-TIN	FLALUY 1.25



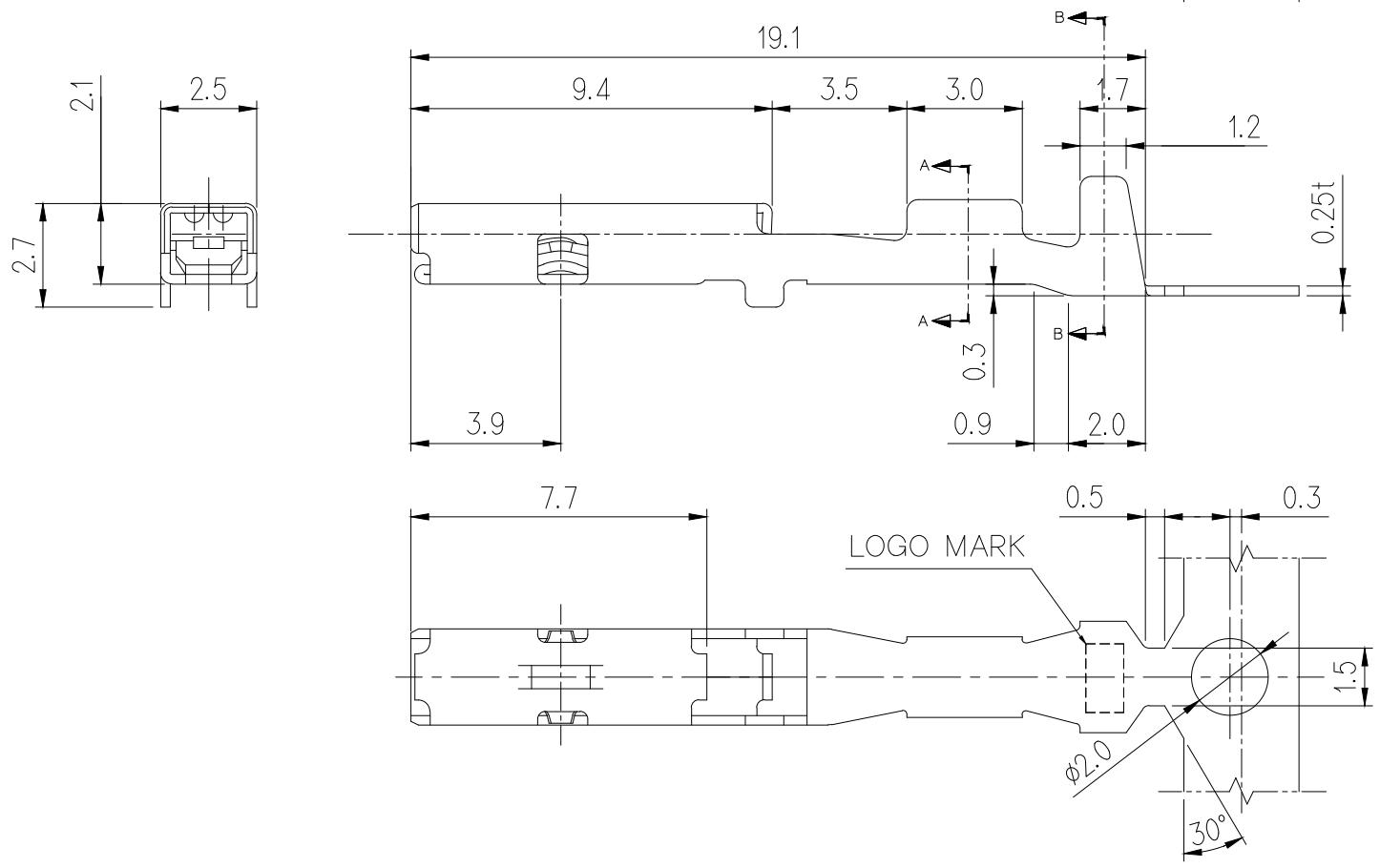
SECTION A-A



SECTION B-B



△DETAIL C  
ST731498-3, ST731499-3



NOTE

- 기능상 유해한 BURR 및 CRACK등이 없을것.
- 적용 TAB TERMINAL : ST740719,720.(7114-1300,1301)
- 단자 삽입력/이탈력  
 삽입력 - 초 기 : 5.88 N {0.6 Kgf}이하.  
 10회 내구후 : 4.41 N {0.45 Kgf}이하.  
 이탈력 - 초 기 : 2.45~5.39 N {0.25~0.55 Kgf}  
 10회 내구후 : 1.96~4.90 N {0.20~0.50 Kgf}

**APPROVED**  
2019-11-06  
KOREA ELECTRIC  
TERMINAL CO., LTD.  
Korea Electric Te  
rminal Co., LTD.

ISSUE MARK

△5	ECO-1902-203 근거 도면 재작성 I/Barrel R값 수정으로 인한 치수 수정	JKH	HJE	CKY	19.02.21	MATERIAL	SEE TABLE	<b>KET</b> KOREA ELECTRIC ENGINEERED TERMINAL CO., LTD.
△4	ECO-1902-138 근거 도면 재작성	JKH	HJE	CKY	19.02.18	FINISH	SEE TABLE	
△3	ECO-1806-273 근거 도면 재작성 알루미늄전선 적용 Modify 개발	HJE		SUK	18.06.11	WIRE RANGE	CLASS	62C(.060)
△2	ECO-1801-055 근거 도면 재작성 캐리어부 사각 피어싱 치수 현실화	YTK	WSW	CMS	18.01.05	INSULATION	TYPE	7116-1300,1301
△1	ECO-1708-164 CIVUS 0.35, 0.50sq 전선사양 Modify 개발	PSJ	CMS	LJE	17.08.11	TOLERANCE EXCEPT AS NOTED	SCALE	PART NO.
LTR	REVISION RECORD	DR.	CHK.	APP.	DATE	SEE TABLE	5/1	SEE TABLE
DR.	MAN '97.06.04.	CHK.KKJ			'97.06.14.	PART NAME	C REC TM'L (S),(M),(L)	
CHK.	CJH '97.06.14.	APP.WATANABE			'97.06.11.			

△6 ECO-1909-108 근거 도면 수정  
알루미늄 세레이션 형상 CU도면 추가 JKH HJE CKY 19.09.23

COMENSIONS IN MM)